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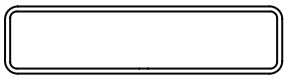
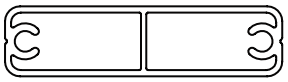
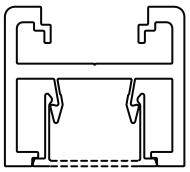
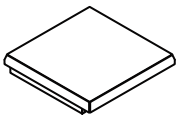
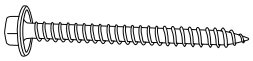
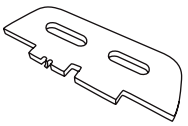
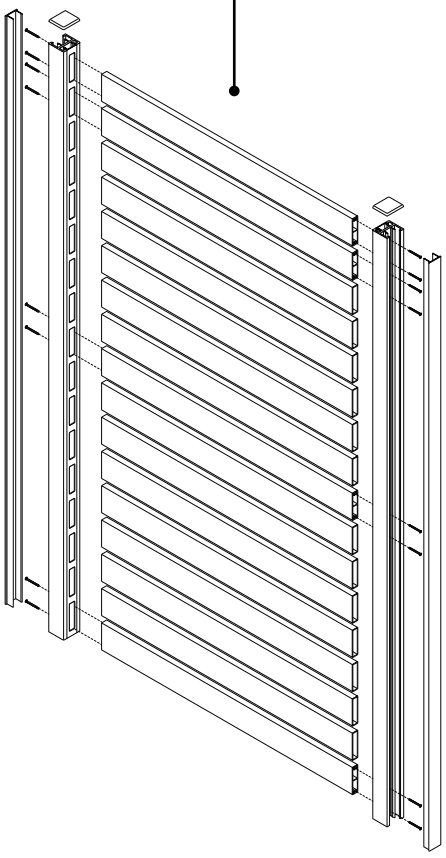
PEDESTRIAN GATE

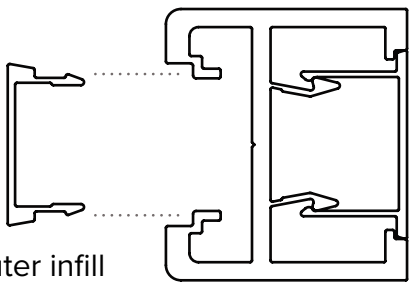
ASSEMBLY GUIDE

PROFILE	DESCRIPTION	LENGTH	QTY
	2 ½" x ⅝" slat (65x16mm slat)	3' 1 25/32" (964mm)	20
	2 ½" x ⅝" gate slat (65x16mm gate slat)	3' 1 25/32" (964mm)	4
	Gate side frame with slotted spacer infill	5' 11" (1797mm)	2
	Outer infill	5' 11" (1797mm)	2
	Top cap	-	2
	Hex head screws	-	17
	D&D latch packer	-	1

EXPLODED VIEW



SIDE FRAME CONSTRUCTION



Outer infill

Gate side frame with slotted spacer infill

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PEDESTRIAN GATE

ASSEMBLY GUIDE

HEIGHT ADJUSTMENT OF GATE FRAME

1. Using an aluminium saw, cut the **gate side frames** and **outer infills** to the required height. Gates are pre-made at 5' 10 3/4" (1797mm) high but can be height adjusted as required.

   NOTE: Side frame heights are governed by the slotted spacer

WIDTH ADJUSTMENT OF SLATS

2. Gates are pre-made at 3' 3 ½" (1000mm) wide "Overall gate width" (outer edge of gate frame to outer edge of gate frame). If a narrower width is required, refer to below:
   Using an aluminium saw, cut all **slats** and **gate slats** to suit the required overall gate width. If height of gate is reduced, count how many slat spaces are required to suit that height.

   Note: You must always use 4x gate slats to make a gate

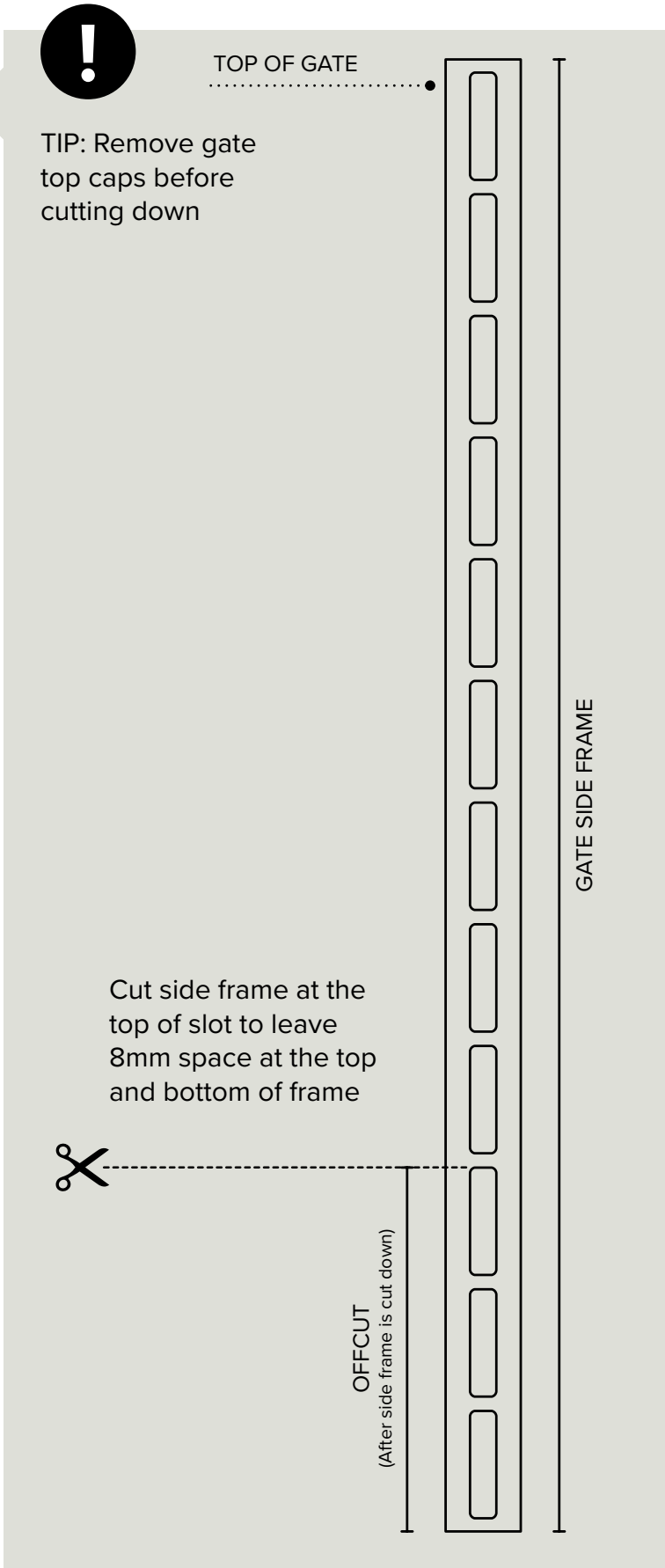
NOTE 1

ACTUAL SLAT WIDTH
=
OVERALL GATE WIDTH
(i.e. outer edge to outer edge of gate side frame
MINUS
1 ½"

NOTE 2

You need to allow for hinge and latch gaps. Check hinge and latch hardware specifications for gaps required and take this information into account when determining OVERALL GATE WIDTH

TIP: Remove gate top caps before cutting down



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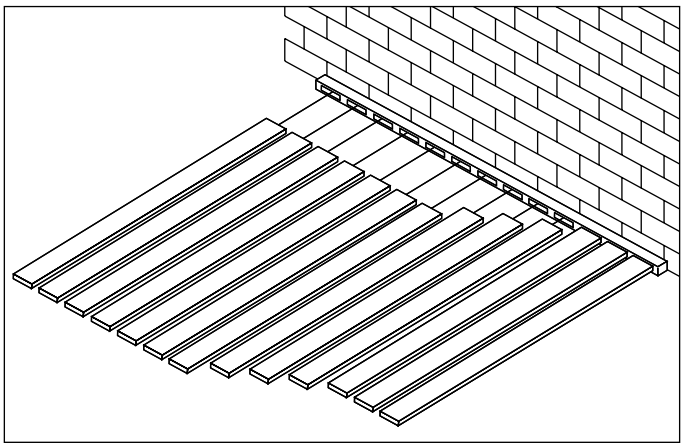
ASSEMBLY GUIDE

3 On a flat protected surface, lay 1x **gate side frame with slotted spacer infill** and rest against a padded stop and tap **slats** into place.



GATE SLAT POSITIONING
· 2x at top of gate
· 1x at middle of gate
· 1x at bottom of gate

NOTE: 4x gate slats must be used even when gate height is reduced

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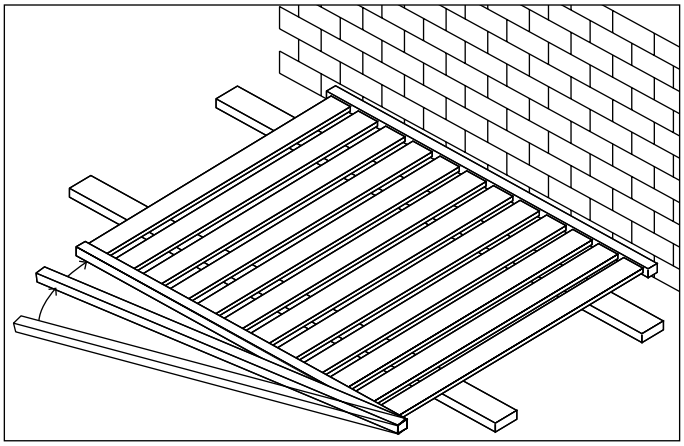
4 Elevate the **slats** & **gate side frame** on two padded bearers to allow the second **gate side frame** to be attached.
Engage the second **gate side frame** to the **slats** and tap the frame until all the slats are fully engaged.
TIP: Start at one end and work slats in from one end to the other.



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5 Check measure diagonals to ensure the gate is square.

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6 Screw all **gate slats** (4 screws per slat).
NOTE: Set cordless drill to “screw function” to avoid breaking screw heads.

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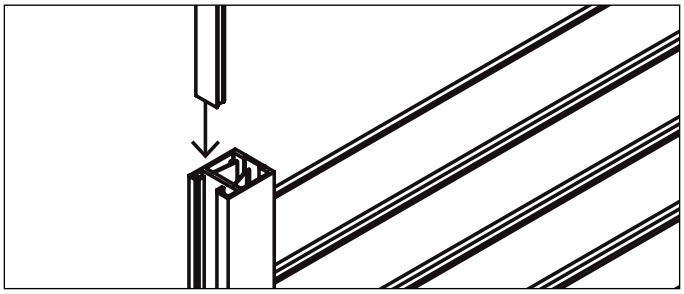
7 Slide in the 2x **outer infills** into position to hide screw heads.



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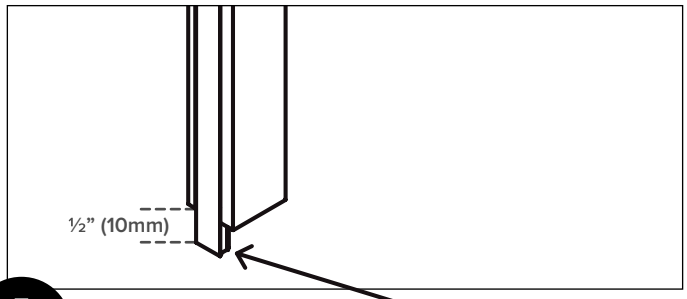
8 Slide 2x **outer infills** past end of **gate side frame** approximately ½” (10mm), then using pliers, bend inner legs of **outer infill** slightly outwards.

Tap **outer infill** back to level with **gate side frame**. This step is required to stop the **outer infill** from sliding down.



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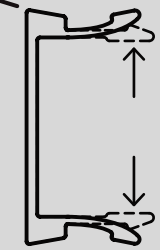
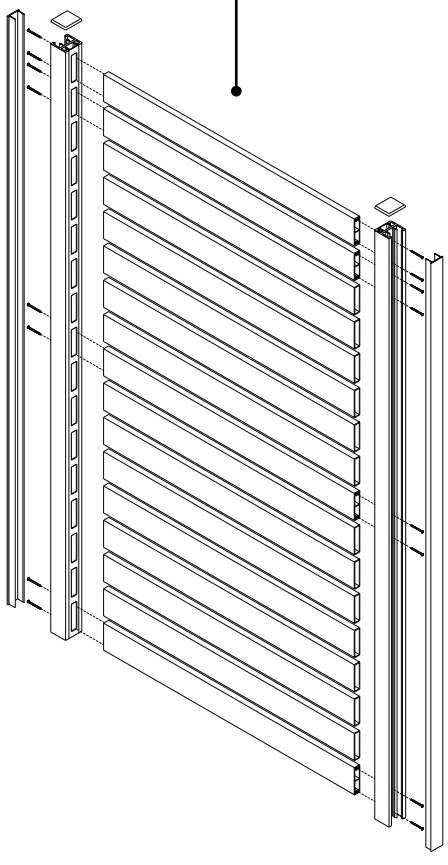
Important note:
Using pliers, bend inner legs of outer infill slightly outward to lock into position.



9 Insert **top caps** into **side frames.**

EXPLODED VIEW



COMPLETE GATE